

wast(e)rizz
before-and-after Card

waste #'s:

Activity:

Situation Before:

Situation After:

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Change of KPI's:

wast(e)riz

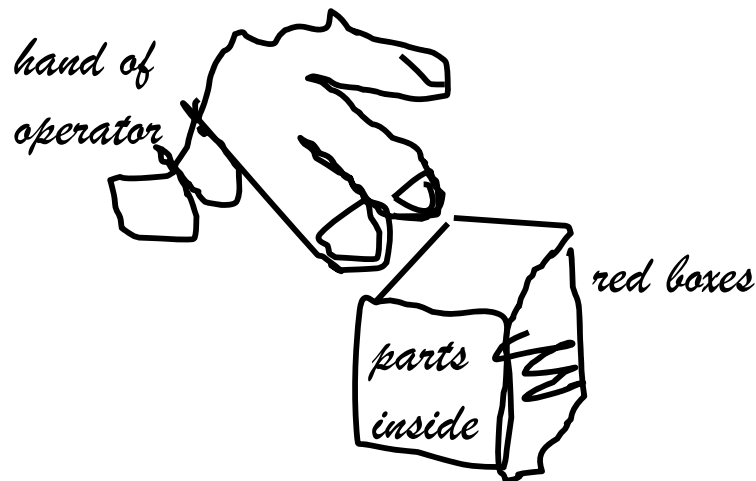
before-and-after Card

waste #'s:

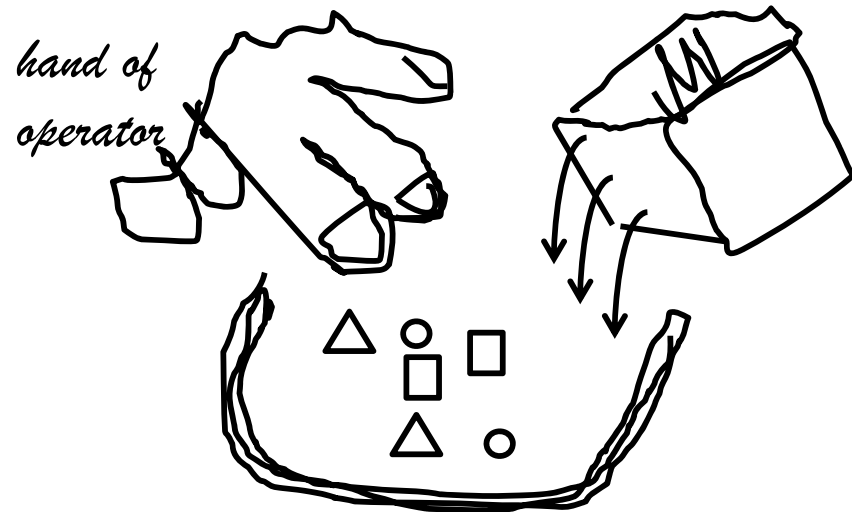
14

Activity: *separate picking from storing in space – idea: pour out parts in a small area of the workbench (surroundet by a small fence) and pick the parts there*

Situation Before:



Situation After:



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Change of KPI's: *save 2 seconds per box – reduction of cycle time $2 \times 48 = 96$ sec.*

wast(e)riz

Vorher-Nachher-Karte

Verschw. Nr.:

Operation:

Situation vorher:

Situation nachher:

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KPI-Veränderung: